

Aquawood Intercare ISO

5503

Water-based, **insulating spray filler** for use in industry and trade.
Optimised for a **3-layer coating system**

PRODUCT DESCRIPTION

General

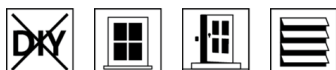
Water-based, fast-drying spray filler. Stand-out features of this product include outstanding insulation of active substances in the wood, very good permanent elasticity and good filling performance. Especially environmentally friendly due to its low organic solvent content.

Special properties and standards



- **ADLER green product**
ADLER green products are objectively tested and certified according to three categories: Environment, Health & Safety, and Durability. Only products that score positively in all these areas are awarded the green sustainability label.
- **French ordinance DEVL1104875A**
Marking of construction coating products for their emission of volatile pollutants: A+

Application area

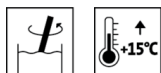


For dimensionally stable and limited dimensionally stable timber components for exterior and interior use, such as e.g. wooden windows, front doors, window shutters, gates, winter garden.

Particularly suitable for softwoods.

PROCESSING

Processing instructions



- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 - 25 °C with a relative atmospheric humidity between 40 - 80 %.
- Too little application quantity, excessively heavy intermediate sanding and/or increased thinning will reduce the stain-blocking effect!
- When changing from Aquawood Intercare ISO (5503) to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.

- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction.

Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)
Spraying nozzle Ø (mm)	0,28 – 0,33	
Spray nozzle (Ø inch)	0,011 – 0,013	
Nozzle angle (°)	20 – 40	
Spraying pressure (bar)	80 – 100	
Vaporizer Air (bar)	-	0,5 – 1,5
Spraying distance (cm)	25	
Fine strainer (µm)	150* (100 Mesh)	
Applied quantity per application (g/m²)	200 – 275	
Wet film (µm)	150 – 200	

* Smaller meshes are unsuitable

The product is ready to use.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Recoatable at room temperature	approx. 4 hour(s)
Recoatable after accelerated drying 20 minutes drip-off time 50 minutes drying phase (35 – 40 °C) 20 minutes cooling off phase	approx. 90 minutes
Full manifestation of the product's final characteristics	approx. 12 hour(s)

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

Cleaning the working equipment



8029

8029

With water immediately after use.

To remove dried paint residues we recommend using Clean Aqua-Cleaner (8029) (diluted 1:1 with water).

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SUBSTRATE

Type of substrate

Wood in accordance with the guidelines for window construction.

Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Wood moisture

13 % ± 2 %

COATING SYSTEM

General	The following coating systems are exemplary.
Impregnation	1 x Aquawood Primo A2 (5452) Intermediate drying: approx. 4 hour(s) Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use. Please follow our ARL 056 - Working guideline for the use of wood preservatives.
Intermediate coat	1 x Aquawood Intercare ISO (5503)
Intermediate sanding 	Grit size 220 – 280 Remove sanding dust.
Finishing coat	1 x Aquawood Covatop XT 20 (5020) or 1 x Aquawood Covapro 20 (5023) or 1 x Aquawood Covapro 40 (5029) or 1 x Aquawood Covapro 60 (5027)
For front doors	To achieve optimal chemical and mechanical resistance, an additional application of Aquawood Protect (5128) (colourless two-component clear coating) is recommended, or alternatively the use of the Aquawood Protor or Aquawood Dura system. Deviations from this system recommendation may lead to reduced surface resistance.

ORDERING INFORMATION

Size of trading unit	6 kg, 32 kg, 150 kg
Colour shades / Glosslevels	Standard colour(s): Weiß (5503050000)
Supplementary products	Clean Aqua-Cleaner 8029 (8029) Aquawood Covapro 20 (5023) Aquawood Covapro 40 (5029) Aquawood Covapro 60 (5027) Aquawood Covatop XT 20 (5020) Aquawood Primo A2 (5452) Aquawood Protect (5128) Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage  	Min. 1 year(s) in the original sealed containers. Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C). Close opened containers well and use up the content as soon as possible.
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Technical specifications	VOC content of the ready-to-use mixture: Limit value according to Directive 2004/42/EC for Aquawood Intercare ISO (Cat A/d): 130 g/l. Aquawood Intercare ISO contains a maximum of 40 g/l VOC.
Giscode	BSW20
DGNB (German Sustainable Building Council)	Quality level 4 (with factory coating)
Safety information 	The product is only suitable for the industrial and professional use. The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2). When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust. In case of hardwood (especially for Beech, Oak) a dust filter P3 is recommended. Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.